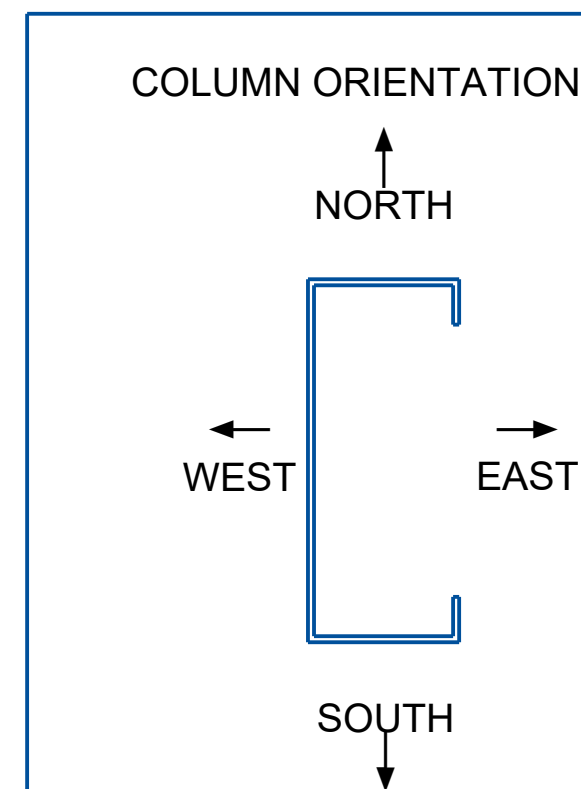
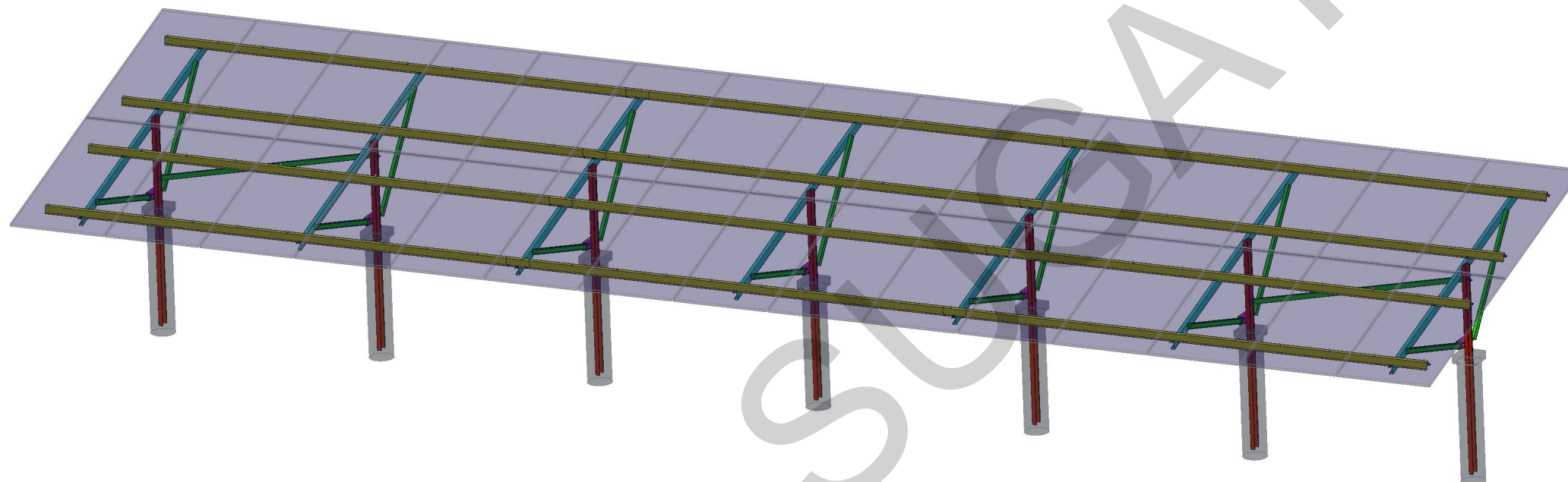
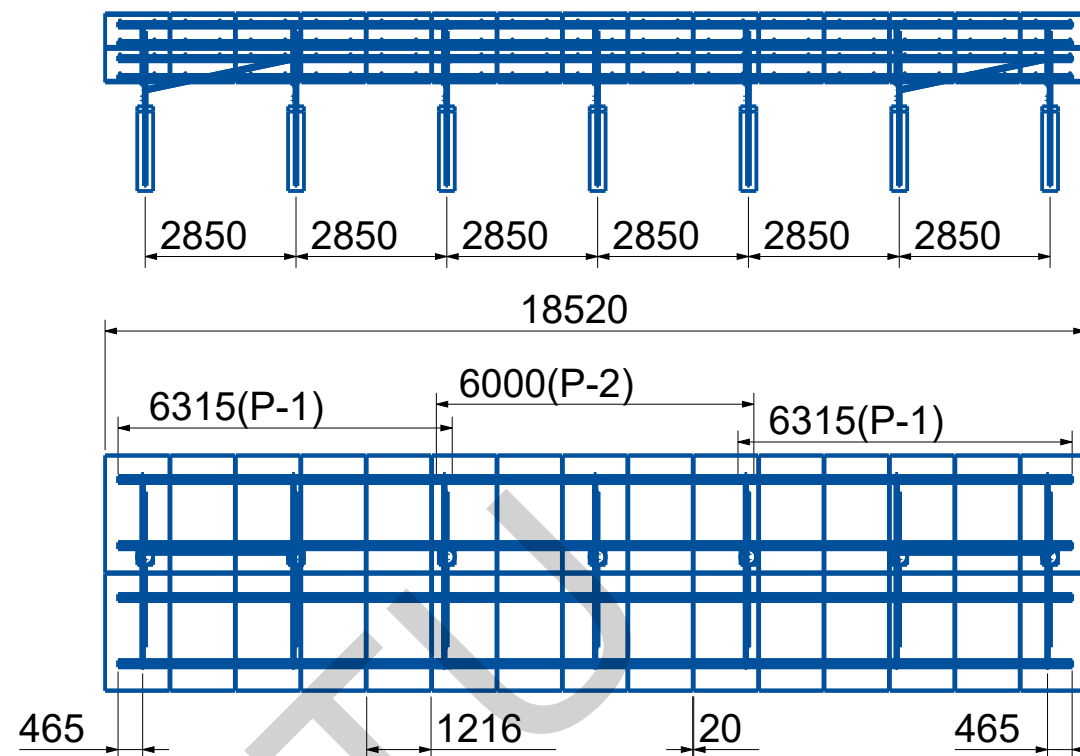




GENERAL TOLERANCE FOR FABRICATION UNLESS OTHERWISE STATED					
PIECE PARTS		PIECE PARTS		Thickness	
0-500	± 4	0-30	± 0.5	0 to 3	± 0.2
Over 500-1000	± 5	30-60	± 1	3 to 6	± 0.3
Over 1000-2000	± 8	60-180	± 1.5	6 to 10	± 0.5
2000 and over	± 10	180-500	± 2.5		
Angles	± 1°	500 & above	± 5	Angles	± 1°
Linear Dimensions & Hole Centres			± 1		
Drilled Holes upto Ø8		± .5			
Drilled Holes upto Ø8		± 5% of Ø			
Angles		± 1°			
Ra on Machined Surface		6.3			

BOLT DIA(mm)	GRADE	TORQUE VALUE(N-m)	
		DRY	LUBRICATION
M6	SS-304	8.70	7.80
M8	SS-304	21.20	19.10
M10	SS-304	42.00	38.00
M12	SS-304	73.00	66.00
M16	SS-304	180.00	102.00
M20	SS-304	370.00	333.00

GA_2PX15

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